

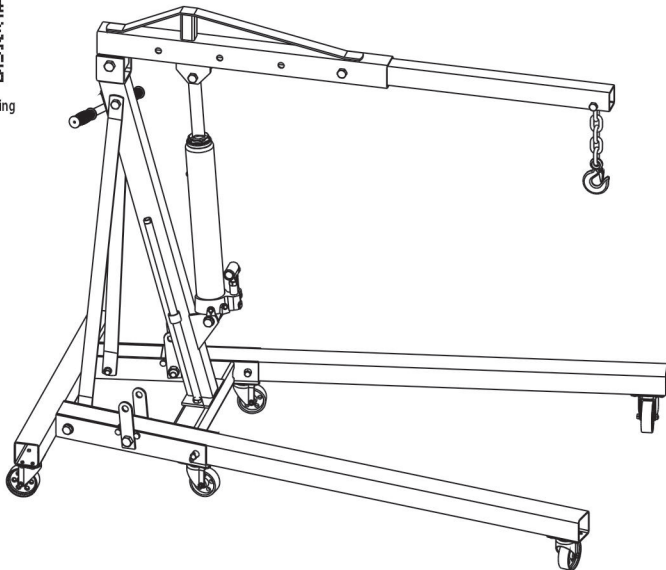
# 2 TON HYDRAULIC ENGINE CRANE

- (FR) GRUE POUR MOTEUR
- (ES) ELEVADOR DE MOTORES
- (DE) MOTORKRAN
- (RU) ПОДЪЕМНИК ДЛЯ ДВИГАТЕЛЯ

OWNER'S MANUAL



Manual & trouble shooting  
QR code



## ⚠ WARNING!

Read carefully and understand all ASSEMBLY AND OPERATION INSTRUCTIONS before operating.  
Failure to follow the safety rules and other basic safety precautions may result in serious personal injury.

## SPECIFICATION

ITEM	CAPACITY	Min. Height(mm)	Max. Height(mm)	N.W.(kgs)
T32002X	2 Ton	25	2240	1#20.9 2#60

## SPECIFI ACTION

Always use Engine Crane!

Always follow safety precautions when installing and operating this equipment. Keep all decals on the unit clean and visible.

Before proceeding ensure that you fully understand and comprehend the full contents of this manual. Failure to operate this equipment as directed may cause injury or death. The distributor is not responsible for any damages or injury caused by improper use or neglect.



### WARNING!

**DO NOT CLIMB, HANG OR SWING. MISUSE OF ENGINE CRANE COULD RESULT IN A FALL THAT MAY RESULT I SEVERE INJURY!**



# KEEP OFF



**NO  
CLIMBING**



Don't stand under the machine to avoid being hit.

## INSPECTION

- Inspect the equipment carefully before each use. Ensure the equipment is not damaged, excessively worn, or missing parts.
- Do not use the equipment unless it is properly lubricated.
- Using equipment that is not in good clean working condition or properly lubricated may cause serious injury.
- Inspect the work area before each use. Make sure it is free and clear of any potential hazards.

DO NOT OPERATE OR REPAIR THIS EQUIPMENT WITHOUT READING THIS MANUAL.

To maintain the equipment and user safety, the responsibility of the owner is to read and follow these instructions.

- Inspect the equipment for proper operation and function.
- Keep instructions readily available for equipment operators.
- Make certain all equipment operators are properly trained; understand how to safely and correctly operate the unit.
- Allow unit operation only with all parts in place and operating properly.
- Use only genuine replacement parts.
- Service and maintain the unit only with authorized or approved replacement parts; negligence will make the equipment unsafe for use and void the warranty.
- Carefully inspect the unit on a regular basis and perform all maintenance as required.
- Store these instructions in the handle of your equipment.
- Keep all decals on the unit clean and visible.



### WARNING!

1. Study, understand, and follow all instructions before operating this device.
2. Do not exceed rated capacity.
3. Use only on hard, level surfaces, with less than 3 degrees of slope.
4. Before moving, lower the load to the lowest possible point.
5. Use only slings or chains with a rated capacity greater than the weight of the load being lifted.
6. Do not allow load to swing or drop violently while lowering or moving.
7. Center load prior to lifting.
8. No alterations shall be made to this product.
9. Make sure that boom is fully lowered before adding oil to unit reservoir.
10. Never use on a lawn mower or lawn tractor.
11. Do not rock the vehicle while working on or around equipment.
12. Equipment is design for lifting only, do not move or dolly crane when in use.
13. The following are not recommended for supporting on this equipment: Foundations, Homes, Mobile Homes, Trailers, RV's, Campers, nor Fifth Wheels, etc...
14. Do not use this crane for any use other than the manufacturer specified usage.
15. Failure to heed these markings may result in personal injury and/or property damage.

## ASSEMBLY INSTRUCTIONS

1. Fasten the two larger rear caster wheels (No.1) on the Base structure with Bolts, washers, spring washers and nuts (Face bolts up when installing.)
2. Fasten the smaller two caster wheels (No.3) on the Base structure with Bolts (No.4),spring washers (No.5). (Face bolts up when installing.)
3. Fasten the remaining larger two caster wheels (No.1) on the front legs (No.2) with bolts, washers, spring washers and nuts.
4. Slide the legs (No.2) into front of the base (No.6).
5. Fasten the guide plates (No.12), to the base frame (No.6) and front legs (No.2) with bolts (No.11), washers (No.13) and nuts (No.14). Lift one side of the base to align the hole on the frame to the hole on each front leg (No.2), then insert the Ring Pins (No.10) into the hole, and insert the Cotter-pin (No.9) into the hole of the Ring Pins.
6. Use Bolts (No.4) and Spring washers (No.5) to fasten the Handle (No.29) to the Post (No.21).
7. Use two Bolts (No.19), washers (No.8) and Nuts (No.7) to connect the bottom of the Post (No.21) to the Base Frame (No.6).
8. Use two Bolts (No.15), Washers (No.17) and Nuts (No.18) to connect the lower ends of the Supports (No.16) to the inside of the base (No.6). Then use Bolt (No.28), Washer (No.22) and Nut (No.18) to connect the top ends of the Support to the post (No.21), check to make sure the nuts were tightened, and tighten the nuts in step 6.
9. Use Bolt (No.30), Washer (No.31) and Nut (No.14) to attach the Boom (No.33) to the top of the Post (No.21), tighten Nut (No.14) so that the boom (No.33) can rotate freely, do not over tightened boom needs to be able to rotate freely.
10. Use Bolt (No.20), Washer (No.22) and Nut (No.18) to fasten the lower end of the Long Ram (No.27) to the Post (No.21). Then use Bolt (No.32), Washer (No.22) and Nut (No.18) to fasten the top of the Long Ram to the Boom (No.33).
11. Slide the Boom Extension (No.35) into the Boom (No.33) and use Bolt (No.34), Washer (No.22) and Nut (No.18) to secure at the desired load rating. Use Bolt (No.36), Washer (No.8) and Nut (No.7) to attach the Hook and Chain (No.37) to the end of the Boom Extension. (The boom has four different load ratings; select desired rating before use.)

## MAINTENANCE

Monthly maintenance is recommended.Lubrication is critical to jacks as they support heavy loads. Any restriction due to dirt, rust, etc.,can cause either slow movement or cause extremely rapid jerks,damaging the internal components.The following steps are designed to keep the jack well lubricated:

1. Lubricate the ram,linkages,saddle and pump mechanism with light oil.Grease wheel bearings and axles.
2. Visually inspect for cracked welds,bent,loose,missing parts or hydraulic oil leaks.
3. If jack is subjected to abnormal load or shock,remove from service and have it examined by a customer service representative prior to use.
4. Clean all surfaces and maintain all labels and warnings.
5. Check and maintain the ram oil level.
6. Check ram every 3 months for any sign of rust or corrosion.Clean as needed and wipe with an oil cloth.

When not in use, always leave the saddle and ram all the way down.

Always store your jack in the fully lowered position. this will help protect critical areas from excessive corrosion.

Do not use brake or transmission fluids or regular motor oil as they can damage the seals. Always purchase and use products labeled Hydraulic Jack Oil.

## TROUBLESHOOTING

JACK WILL NOT LIFT LOAD	JACK WILL NOT HOLD LOAD	JACK WILL NOT LOWER	POOR JACK LIFTING	WILL NOT LIFT TO FULL EXTENSION	CAUSES AND SOLUTIONS
<b>X</b>	<b>X</b>		<b>X</b>		Release valve is not completely closed (Turn handle clockwise).
<b>X</b>					Weight Capacity Exceeded.
<b>X</b>			<b>X</b>		Air is in the hydraulics. Purge air from system.
<b>X</b>	<b>X</b>		<b>X</b>	<b>X</b>	Low oil level. Add oil as required.
		<b>X</b>			Oil reservoir is overfilled. Drain excessive oil. Lubricate moving parts.
		<b>X</b>			Jack is binding or foreign obstruction
<b>X</b>	<b>X</b>		<b>X</b>		Power unit malfunctioning. Replace the power unit.

Safe Operating Temperature is between -20°C – 50°C

## MAINTENANCE INSTRUCTIONS

If you use and maintain your equipment properly, it will give you many years of service. Follow the maintenance instructions carefully to keep your equipment in good working condition. Never perform any maintenance on the equipment while it is under a load.

### Inspection

You should inspect the product for damage, wear, broken or missing parts (e.g.: pins) and that all components function before each use. Follow lubrication and storage instructions for optimum product performance.

### Binding

If the product binds while under a load, use equipment with equal or a larger load capacity to lower the load safely to the ground. After un-binding; clean, lubricate and test that equipment is working properly. Rusty components, dirt, or worn parts can be causes of binding. Clean and lubricate the equipment as indicated in the lubrication section. Test the equipment by lifting without a load. If the binding continues contact Customer Service.

### Cleaning

If the moving parts of the equipment are obstructed, use cleaning solvent or another good degreaser to clean the equipment. Remove any existing rust, with a penetrating lubricant.

### Lubrication

This equipment will not operate safely without proper lubrication. Using the equipment without proper lubrication will result in poor performance and damage to the equipment. Some parts in this equipment are not self-lubricating inspect the equipment before use and lubricate when necessary. After cleaning, lubricate the equipment using light penetrating oil, lubricating spray.

Use a good lubricant on all moving parts.

For light duty applications, use lubrication once a month.

For heavy and constant application, weekly lubrication is recommended.

**NEVER USE SANDPAPER OR ABRASIVE MATERIAL ON THESE SURFACES!**

### Rust Prevention:

Check rams and pump plungers on the power unit assemblies daily for any signs of rust or corrosion.

Without a load, lift the equipment as high as it goes and look under and behind the lifting points. If signs of rust are visible, clean as needed.

### How the Long Ram Operates

With release valve closed, an upward stroke of the long ram handle draws oil from the reservoir tank into the plunger cavity. Hydraulic pressure holds the valve closed, which keeps the oil in the plunger cavity. A downward stroke of the long ram handle releases oil into the cylinder, which forces the ram out. This raises the hydraulic ram. When the ram reaches maximum extension, oil is bypassed back into the reservoir to prevent an over extended ram stroke and possible damage to the long ram. Opening the release valve allows oil to flow back into reservoir. This releases hydraulic pressure on the ram, which results in lowering the hydraulic ram.

### Storing the Crane

1. Lower the Lifting Arm.
2. Place the handle in the upright position.
3. Store in a dry location, recommended indoors.

Note: If the crane is stored outdoors, be sure to lubricate all parts before and after use to ensure the crane stays in good working condition.

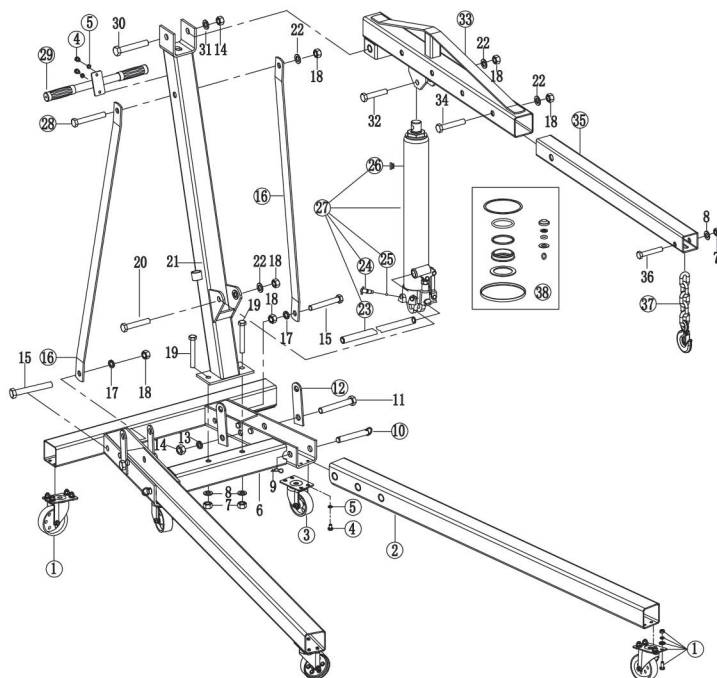
## FACTORY PRODUCT

Any equipment found to be damaged in any way, is found to be worn or operates abnormally, believed to have subjected to an abnormal load. **SHALL BE REMOVED FROM SERVICE UNTIL REPAIRED.** Owners and/or operators should be aware that repair of the equipment requires specialized knowledge and facilities.

Only factory authorized parts, labels and decals shall be use on this equipment.

Annual inspection of the is recommended and should be made by the manufacturer's authorized repair facility to ensure that your jack is in optimum conditions and that the jack has correct decals and safety labels specified by the manufacturer.

# ASSEMBLY DIAGRAM



Ref.	Part No.	Description	Qty
1	T32002.6	Swivel caster 3-1/2"	4
2	T32002X.4	Front leg	1
3	T32002.7	Swivel caster 3"	2
4	GB5781	Hex head bolt M8x10mm	10
5	GB859	Spring washer M8	26
6		Frame base	1
7		Nut M14	3
8		Washer M14	3
9		Hitch Pin Ø2x49mm	2
10	T32002.2	Quick-release pin Ø18x125mm	2
11		Hex head bolt M18x120mm	3
12	T32002X-1	Connector plate brackets	4
13		Spring washer M18	2
14		Nut M18	3
15		Hex head bolt M16x110mm	3
16	T32002X-2	Support strap	1
17		Spring washer M16	3
18		Nut M16	6
19		Hex head bolt M14x100mm	1
20		Hex head bolt M16x90 (metric-class 8.8)	1

Ref.	Part No.	Description	Qty
21		Main column assembly	1
22		Washer M16	3
23	QYL5-23	Pump handle	1
24	QYL8-25A(ASM)	Release Valve assembly	1
25	GB308-6	Steel ball Ø6mm	1
26	T815016L.3-13(ASM)	Oil Plug	1
27	T30506X.0	Hydraulic ram	1
28	GB5780	Hex head bolt M16x100mm	1
29	T31002CX.6(ASM)	Pull handle	1
30		Hex head bolt M18x110mm	3
31		Washer M18	1
32		Hex head bolt M16x75mm (metric-class 8.8)	1
33	T32002X.3	Main boom	1
34		Hex head bolt M16x90mm	1
35	T32002X-3	Extended boom	1
36		Hex head bolt M14x75mm (metric-class 8.8)	1
37	T32002.5	Chain sling assembly	1
38	T30506X.MF	Seal Kit	1